

ASTM D 1003

ATEVA® 1811

ATEVA®

Haze

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Resin Identification	(EVAC)		ISO 1043
Part Marking Code	>(EVAC)<		ISO 11469
Vinyl acetate content	18	%	
Rheological properties			
Melt Flow Index	1.6	g/10min	ASTM D 1238
Temperature	190	°C	
Load	2.16	kg	
Typical mechanical properties			
Tensile Strength	20	MPa	ASTM D 638
Elongation at break	740		ASTM D 638
Flexural modulus		MPa	ASTM D 030
Brittleness Temperature	<-85		ASTM D 746
Shore A hardness	93	O	ASTM D 2240
Shore D hardness	37		ASTM D 2240
Choro B Hardhood	0,		7.61 W B 22 16
Thermal properties			
Melting temperature	88	°C	ASTM D 3418
Physical/Other properties			
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Density	937	kg/m³	
Film Properties			
Stress at yield, machine direction, 500 mm/min	5	MPa	ASTM D 882
Stress at yield, transverse, 500 mm/min		MPa	ASTM D 882
Maximum stress, machine direction, 500 mm/min		MPa	ASTM D 882
Maximum stress, transverse, 500 mm/min		MPa	ASTM D 882
Maximum strain, machine direction, 500 mm/min	440		ASTM D 882
Maximum strain, transverse, 500 mm/min	590	%	ASTM D 882
Gloss, 45°	62		ASTM D 2303

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